

TECHNICAL SERVICE BULLETIN

Technical Service Bulletin Number-TSB0006 – Air Condition/Heat valve recall

Date – 05/29/2019

Item, Unit or Assembly Affected – Air Condition/Heat valves

Vehicles(s) Affected – 2018 RAM ProMaster Units with ProAir Heat/AC Units sold under the GSA Contract / Masters Transportation

Reason for Bulletin – The black plastic valve works using a ground signal that is no longer present on the new wiring harness.

Action Required – Follow the procedure to replace the valve unit:



- 3/8 Electric Screwdriver
- Coolant Line Clamps x2
- Pliers

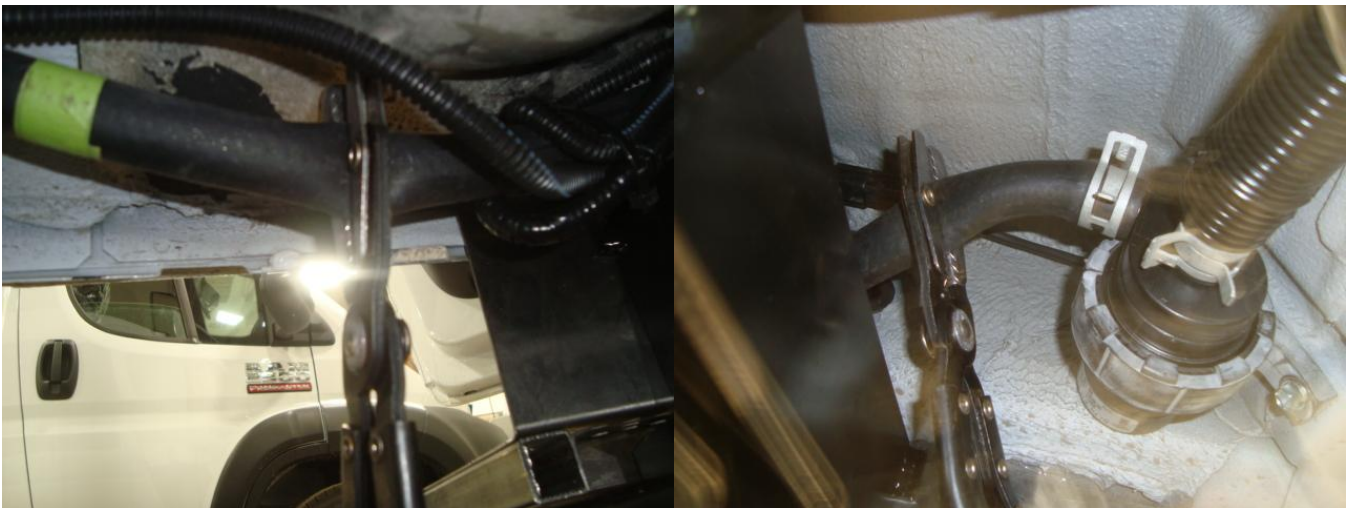
- Spring Clamp Tool



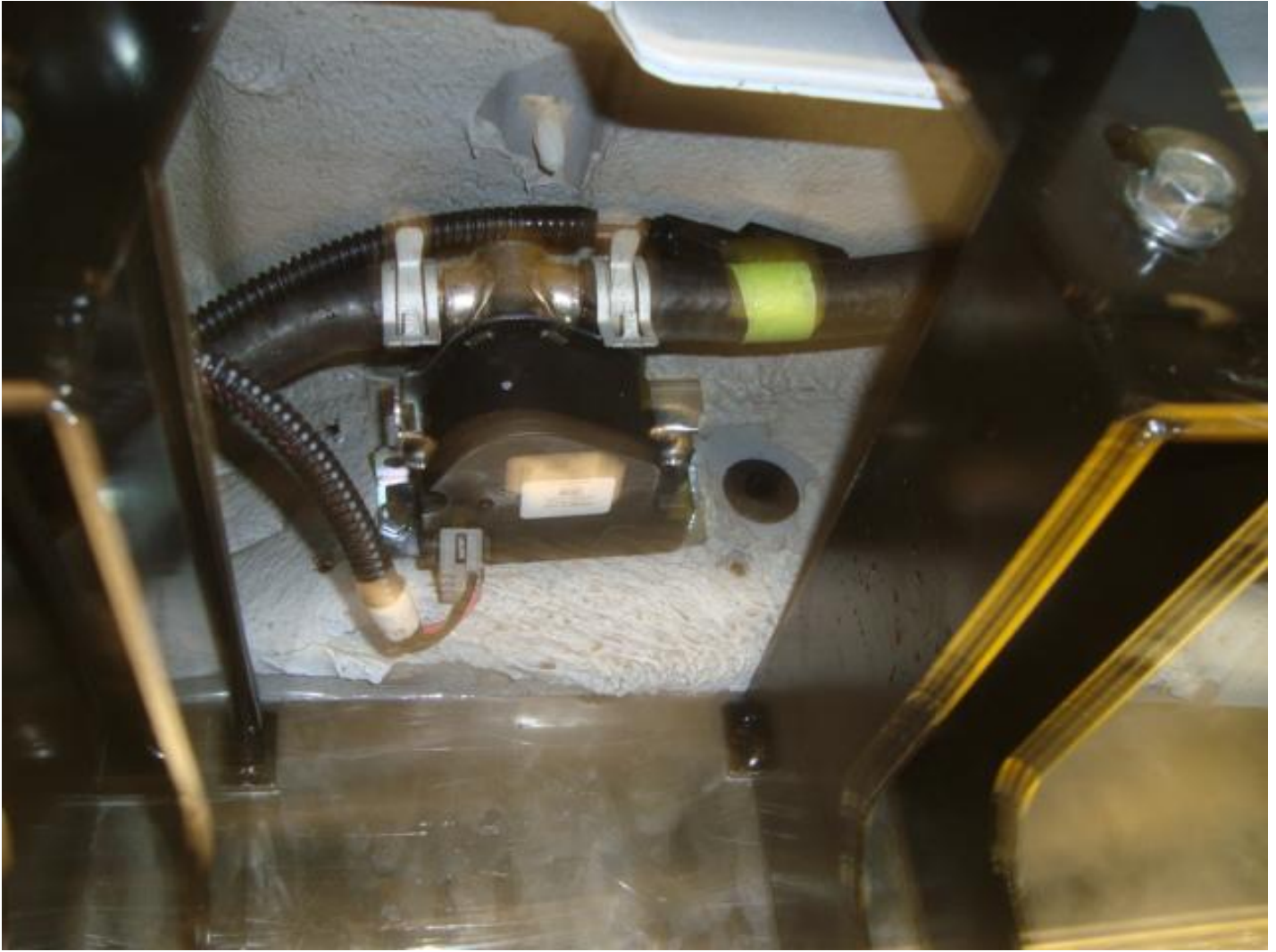
The old valve unit is shown installed in the image above. To begin, disconnect the wire harnesses.



The new unit is shown above on the left. The old unit to be replaced is shown on the right.



Use the coolant line clamps to clamp the lines on both sides of the unit, as shown above. Then, use the spring clamp tool or pliers to loosen the clamps and back them off of the valve. Use the electric screwdriver to remove the old unit. Then, place and secure the new unit.



Replace the hoses and clamps and reconnect wire harnesses. The new valve unit is shown installed in the image above.

Safety Issue? - No